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## IN THE CLAIMS:

Amend claims 1-19 as follows:

1. (Amended) Method for manufacturing a device for fastening poles, posts, masts or the like in the ground, in particular a ground peg, with a basic body, at least one part portion of the basic body being provided with a screw-like or spiral-like thread for screwing into the ground and out of it again, and the basic body essentially having a cone-shaped basic shape with at least one conical part portion, wherein the basic body is hammered into the basic shape from an essentially cylindrical tube.

- 2. (Amended) Method for manufacturing a device for fastening poles, posts, masts or the like in the ground, in particular a ground peg, with a basic body, the basic body essentially having a cone-shaped basic shape with at least one conical part portion, wherein the basic body is hammered into the basic shape from an essentially cylindrical tube.
- 3. (Amended) Method according to Claim 2, wherein at least one fin-like surface element is attached to the basic body in its longitudinal direction.
- 4. (Amended) Method according to Claim 3, wherein three or four fin-like surface elements are attached in a circumferentially equiangularly spaced manner.

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 5. (Amended) Method according to one of Claims 1 to 4, wherein the basic body, with a holding portion and with an anchoring portion, is hammered in one piece.

- 6. (Amended) Method according to one of Claims 1 to 4, wherein the basic shape of the basic body is designed as an anchoring portion, and a holding portion manufactured by means of a tube-end pressing method is attached thereto.
- 7. (Amended) Method according to one of Claims 1 to 4, wherein the basic body, with the anchoring portion and holding portion, is essentially hollow throughout.
- 8. (Amended) Method according to one of Claims 1 to 4, wherein the basic body has an anchoring portion and a bore is included in the basic body, at least in a lower, first part portion of the anchoring portion in the direction of insertion into the ground.
- 9. (Amended) Method according to Claim 5, wherein a tip is attached to the anchoring portion on the basic body.
- 10. (Amended) Device for fastening poles, posts, masts or the like in the ground, with a basic body which has an anchoring portion for anchoring in the ground and a holding portion for receiving the pole, post, mast or the like, the anchoring portion being designed as a cone-shaped, essentially acute-angled displacement body which has at least two part portions having different cone angles, and bearing at least in one of the two part portions a screw-shaped or spiral-shaped

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thread for screwing into the ground and out of it again, the second part portion following the first cone-shaped part portion in the screwing-in direction having a greater cone angle, wherein the anchoring portion is formed in one piece from a blank which is hammered from a cylindrical tubular part, and the holding portion and essentially the anchoring portion are hollow throughout.

- 11. (Amended) Fastening device according to Claim 10, wherein the thread extends essentially over the entire length of the anchoring portion.
- 12. (Amended) Device for fastening poles, posts, masts or the like in the ground, with a basic body which has an anchoring portion for anchoring in the ground and a holding portion for receiving the pole, post, mast or the like, the anchoring portion being designed as a cone-shaped, essentially acute-angled displacement body which has at least one cone-shaped part portion, wherein the anchoring portion is formed in one piece from a blank which is hammered from a cylindrical tubular part, and the holding portion and essentially the anchoring portion are hollow throughout.
- 13. (Amended) Fastening device according to Claim 12, wherein the basic body has at least one fin-like surface element in its longitudinal direction.
- 14. (Amended) Fastening device according to Claim 13, wherein three or four fin-like surface elements are attached to the circumference of the basic body at an essentially equal distance from one another.